

AMENDMENTS TO THE CLAIMS

1. (Cancelled)
2. (Previously Presented) The composite sheet of claim 13, wherein the ultra fine fibers located on the surface of the composite sheet for artificial leather are raised.
3. (Cancelled)
4. (Currently Amended) The composite sheet of claim 13, wherein the yarn constituting the woven or knitted fabric layer is constructed of 200 to 10,000 fine fibers.
5. (Currently Amended) The composite sheet of claim 13, wherein the total denier of the yarn constituting the woven or knitted fabric layer is 30 to 150 deniers.
6. (Currently Amended) The composite sheet of claim 13, wherein the number of twists of the yarn constituting the woven or knitted fabric layer is ~~twisted to the extent of~~ 500 to 700 twists/m.
7. (Currently Amended) The composite sheet of claim 13, wherein the number of twists of the yarn constituting the woven or knitted fabric layer is ~~twisted to the extent of~~ 700 to 2,500 twists/m.

8. (Currently Amended) The composite sheet of claim 13, wherein ~~the~~ yarn constituting the woven or knitted fabric layer is twisted to the extent of 2,500 to 4,000 twists/m.

9. (Currently Amended) The composite sheet of claim 13, wherein ~~the~~ yarn constituting the woven or knitted fabric layer is a staple spun yarn or continuous filament yarn.

10. (Cancelled)

11. (Previously Presented) The composite sheet of claim 13, wherein the weight of the woven or knitted fabric layer is 30 to 200g/m².

12. (Currently Amended) The composite sheet of claim 13, wherein ~~the~~ warp and weft densities of the woven or knitted fabric layer are more than 40 yarns/inch.

13. (Currently Amended) A composite sheet for artificial leather, ~~which consists essentially of~~ comprising:

a non-woven fabric layer made of ultra fine fibers of a polyester based resin or a nylon based resin;

a woven or knitted fabric layer made of ultra fine fibers having the same resin as the non-woven fabric layer and having a fineness of 0.01 to 0.3 denier; and

a polyurethane resin,

wherein the ultra fine fibers of the non-woven fabric layer and the ultra fine fibers of the woven or knitted fabric layer are entangled with each other and the fineness of the ultra fine fibers of the woven or knitted fabric layer is not more than the fineness of the ultra fine fibers of the non-woven fabric layer.

14. (Cancelled)

15. (Currently Amended) The composite sheet of claim 13, wherein the weight ratio of the non-woven fabric layer to woven or knitted fabric layer is 90:10 to 50:50.

16. (Original) The composite sheet of claim 13, wherein the weight ratio of the ultra fine fibers to polyurethane resin is 90:10 to 50:50.

17. (Currently Amended) A composite sheet for artificial leather with low elongation and excellent softness, ~~which consists essentially of~~ comprising:

a non-woven fabric layer made of ultra fine fibers of a polyester based resin or a nylon based resin;

a woven or knitted fabric layer made of ultra fine fibers having the same resin as the non-woven fabric layer and having a fineness of 0.01 to 0.3 denier; and

a polyurethane resin,

wherein the ultra fine fibers of the non-woven fabric layer and the ultra fine fibers of the woven or knitted fabric layer are entangled with each other and the composite sheet has a stitching

strength of more than 30kg/mm, an elongation at constant load of less than 20% and a stiffness of less than 80mm.

18. (Original) The composite sheet of claim 17, wherein the ultra fine fibers located on the surface of the composite sheet for artificial leather are raised.

19. (Previously Presented) The composite sheet of claim 13, wherein the ultra fine fibers of the non-woven fabric layer have a fineness of less than 0.3 denier.